

Friday, November 8, 2002

## **TECHNICAL BULLETIN**

### **EQUIPMENT MAINTENANCE – PREVENTATIVE ACTION REQUIRED**

**SUBJECT:** PEELLE 250723 PINION GEAR

**EQUIPMENT:** PEELLE CAR DOOR OPERATORS (PART NUMBERS: 2518, 2517, 2548, 2547, 2528, 2527 AND 2549)

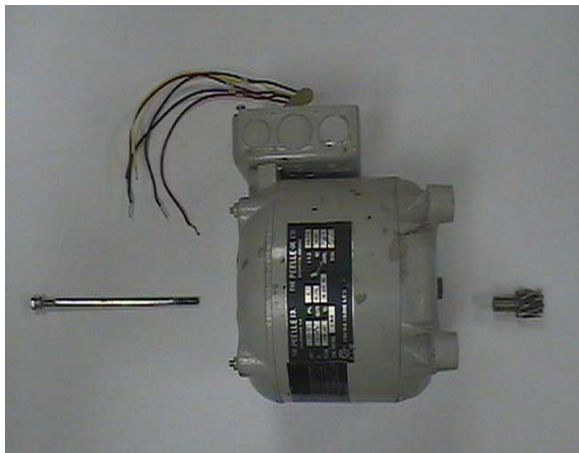
**DESCRIPTION:** PEELLE HAS DISCOVERED THAT THE MATERIAL USED FOR THE 250723 PINION GEAR ON THE ABOVE LIST OF CAR DOOR OPERATORS WAS NOT MANUFACTURED TO PEELLE'S HARDNESS SPECIFICATION. THIS COULD RESULT IN PREMATURE PINION WEAR. THIS APPLIES TO JOBS SHIPPED BETWEEN JANUARY 1<sup>ST</sup> 2002 AND OCTOBER 30<sup>TH</sup> 2002.

JOBS SHIPPED AFTER NOVEMBER 1<sup>ST</sup> 2002 HAVE BEEN CORRECTED.

**ACTION:** CONTACT PEELLE FOR A FREE REPLACEMENT 250723 PINION GEAR. FOR USA – CONTACT 1-800-645-1056 EXT. 11 LAURA NEUMANN. FOR CANADA AND INTERNATIONAL – CONTACT 905-846-4545 EXT. 220 LEN HOUWEN. TO REPLACE 250723 PINION GEAR:

1. TURN OFF POWER.
2. UNBOLT GATE MOTOR.
3. REMOVE CAP AT BACK OF MOTOR.
4. UNSCREW PINION BOLT EXCEPT FOR THREE THREADS.
5. HAMMER PINION BOLT HEAD TO LOOSEN PINION.
6. EXCHANGE PINION AND REASSEMBLE.

**PEELLE HELP:** SHOULD YOU REQUIRE TECHNICAL ASSISTANCE, PLEASE CALL JOSE VILCHEZ AT (905) 846-4545 x214 OR STEVE MULLEN AT x215.



**DISASSEMBLED MOTOR**



**250723 PINION GEAR**