



We still service equipment we built 50 years ago

The Peelle Company

373 Nesconset Hwy, #311, Hauppauge New York, 11788-2516

Tel: (631)231-6000 • 800-787-5020 • Fax: (631)231-6059 • www.peelledoors.com

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TECHNICAL BULLETIN

ACTION REQUIRED ON THE NEXT SERVICE / MAINTENANCE

SUBJECT: Moisture Resistant Interlocks and Gate Contacts
Explosion Resistant Interlocks and Gate Contacts

Does not apply to Standard Interlocks and Gate Contacts

EQUIPMENT:

Interlock part numbers

CAST BOX:

- Explosion Resistant Interlock Series 0352 (from 1949)
- Explosion Resistant Interlock Series 2352 (from 1961)
- Moisture Resistant Interlock Series 2331 (from 1960)
- Moisture Resistant Interlock Series 0331 (from 1956)

FORMED BOX:

- Moisture Resistant Interlock Series 2332 (from 1974)
- Moisture Resistant Interlock Series 2344 (from 1991)

Gate Contact part numbers

CAST BOX:

- Gate Contact 0307 (from 1957)
- Gate Contact 0320 (from 1957)

FORMED BOX:

- Gate Contact 2377 (from 1974)
- Gate Contact 2376 (from 1991)

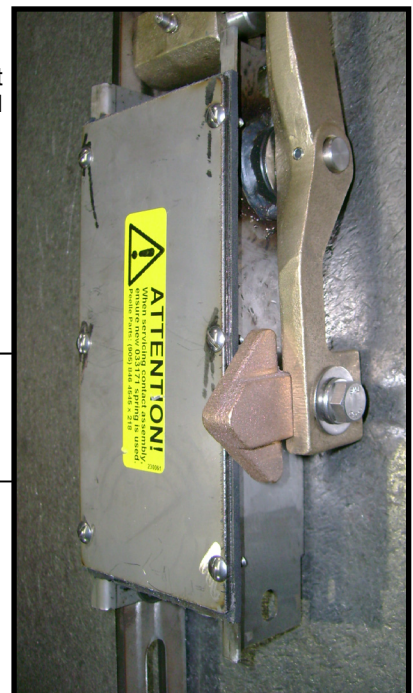
DESCRIPTION:

Peelle has discovered a potential problem with the DC (door closed) contact in the lower box of the Nema 4/4X/7 interlock. If the retaining ring that secures the contact bar assembly to the contact stud is removed or fails, the contact bar assembly could wedge against the contact point assembly and provide a false DC (door closed) signal. The issue is similar in the gate contacts listed above except that the signal would be GC (gate closed).



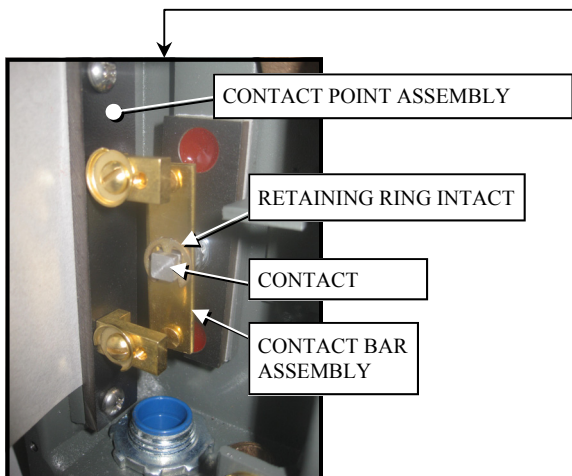
CAST BOX

Explosion / Moisture

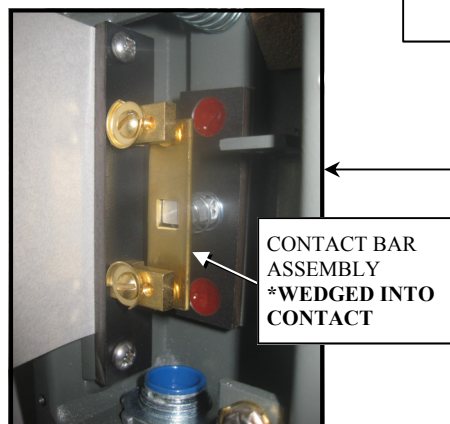


FORMED BOX

Moisture



**RETAINING RING INTACT
(NORMAL CONDITION)**



**RETAINING RING DISLODGED
(PROBLEM CONDITION)**

FREIGHT ELEVATOR
LANDING DOORS
BIPARTING
SLIDE-UP

Freight Elevator Doors Since 1905



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ENTRANCE FRAMES
CAR ENCLOSURES
MODERNIZATION
CAR DOORS

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ACTION:

Peelle has designed replacement parts. The new replacements allows the contact bar to fall off the contact stud should the retaining ring be removed or fail.

Replacement Parts to order

CAST BOX

Interlock and Gate Contact

Replacement Kit Number - 030015

FORMED BOX

Interlock and Gate Contact

Replacement Part Number - 035510

PARTS ORDERS:

interlockbulletin@peelldoor.com
EMAIL for your free replacement parts
Please have job information included in the request

TECHNICAL SUPPORT:

(905) 846 4545 x275