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**The Peelle Company**

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**TECHNICAL BULLETIN**  
**PREVENTATIVE MAINTENANCE REQUIRED**

**SUBJECT:** RETIRING CAM BOTTOM ASSEMBLY

**EQUIPMENT:** PEELLE 233010 RETIRING CAM BOTTOM ASSEMBLY

**DESCRIPTION:** PEELLE HAS DISCOVERED THAT SOME 233010 RETIRING CAM BOTTOM ASSEMBLIES ARE NOT FULLY EXTENDING OR RETIRING AS DESIGNED. THIS IS DUE TO THE HOLES ON THE CAM FACE ASSEMBLY BEING OUT OF ALIGNMENT WITH THE HOLES IN THE LINKAGE ARMS. THIS PROBLEM IS VISIBLE WHEN THE CAM FACE IS VERY SLOW MOVING OR STRUGGLES TO FINAL RETIRED/EXTENDED POSITION.

**ACTION:** REMOVE THE E-RINGS AND PIVOT PINS THAT CONNECT THE LINKAGE ARMS TO THE CAM FACE ASSEMBLY. USE A 25/64" [10mm] DRILL TO REAM THE CAM FACE ASSEMBLY.

**PEELLE HELP:** SHOULD YOU REQUIRE TECHNICAL ASSISTANCE, PLEASE CALL FRANK LEO AT (905) 846-4545 x230 OR STEVE MULLEN AT x215.

