USER SETTINGS

ON/OFF (SWP) [ON/OFF] FOR PLC AND 24VDC POWER SUPPLY.

OPEN & CLOSE DIRECTION TIME-OUT (P/F1: POT1, P/F2: POT2) DOOR FINAL POSITION MOTOR (NO: NO, YY: YES, ND: NOT DETERMINED) P/F-1 = CLOSE FINAL TIME-OUT SETTING NOTE: Factory set to shut off motors 3 seconds after both door and gate go into slow-down. Should be adjusted to give enough time to open and close fully with an additional 1 second to seal.

AUTO-CLOSE (P/F2) [0-100]
STANDARD OPERATION ONLY:
1. Press and hold button for 3 seconds. Output [100-00] will flash once, auto-close will turn on and time will be set for 30 seconds.
2. Momentarily press button P/F2 to increment the time setting (min: 0, max: 100).

PROGRAMMABLE LOGIC CONTROLLER

RC ZNS SE GO DLG 0 DL DOF DOM SLA DOF DL DOM SLA

OPEN/CLOSE POT1 POT2

RC 100 00 01 02 03 04 05 06 07 08 09 10 11

100 00 01 02 03 04 05 06 07 08 09 10 11

PLC

DOP DOPK BUZ BUZ O C DH DL

OPEN COVER

Notes:
1. All limit switches and contacts shown with NO action applied.
2. 8 TERMINAL CONNECTION ON DOOR CONTROLLER
3. 0 TERMINAL CONNECTION ON DOOR CONTROLLER
4. 8 TERMINAL CONNECTION ON P/F1
5. XAY AND XAY PUSH BUTTONS BT OTHERS

The Peelle Company
274204 CONTROLLER – DOUBLE LINE – FRONT

NOTE: FOR REAR LINE WIRING SEE HW--.

--- Diagram of electrical connections for 274204 Controller – Double Line – Front ---

--- Routing and Details ---

The Peele Company

Peelle Controller Manufactured
For NEMA 1 Rated Machine Room

1 ELECTRICAL
1 SUPERVISOR
1 SHOP FF
1 CUST FF

Drawing

N/A 1 OF 2

Date

Drawing by HW--