1. CAR ENCLOSURE ASSEMBLY
2. **FLOOR ANGLES**

Pin Angles at each end to Platform
Using Self Tapping Rail Bolt
3/8”-16 x 1 1/4”
Drill an 11/32” diameter hole
Ensure the hole is at least
1 1/4” deep
DO NOT USE WASHERS

Note:
Refer to **FAST CAB Assembly Drawing (-CE)** for exact placement of floor angles.

**4 1/2” (114mm) Setback for Single Section Car Gate**

**6 1/2” (165mm) Setback for Double Section Car Gate**
3. WALL PANS

- Double Opening FAST CAB
  No back pans for this style of car.
- Start at back corner
  Assemble pans in consecutive order
- Stand wall pans on platform
  Bolt wall pans to floor angles as shown
4. **TOP ANGLES**

[Diagram showing top angles with labels for C1, C2, C3, E1, and E2 enclosure channels.]

*Special Top Angles will be provided for Railing attachment*

Position and attach Top Angles to wall pans.

Position and attach Enclosure Channels and Top Support as shown.
5. **TOP PANS & ENCLOSURE ANGLES**

- **Light Fixture Installation**
- **Self tapping self drilling screws**
- **Attach Stile Bracket** for added support
- **Start with Top Pan “T1”** Assemble pans in consecutive order
- **Light Fixture Pre-assembled before shipping**
- **Emergency Exit Pre-assembled before shipping**
6. EMERGENCY EXIT & CONTACT

- **Exit Contact**
  Ensure contact is assembled as shown

- **Slide Bolts**
  Lock emergency exit cover in closed position
7. **RAILINGS & BUMPERS**

- Use Self Tapping Rail Bolts
- Safety Railings
- Back Kick Plate
- Hardwood Bumpers