

FREIGHT ELEVATOR / GOODS LIFT REPLACEMENT PARTS

314



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REPRESENTATIVES IN GERMANY, FRANCE, MIDDLE EAST, SINGAPORE & THE UK

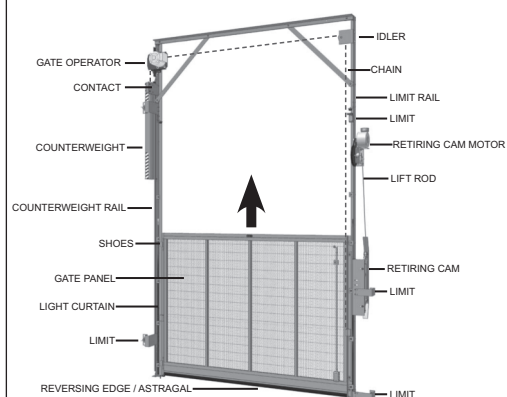
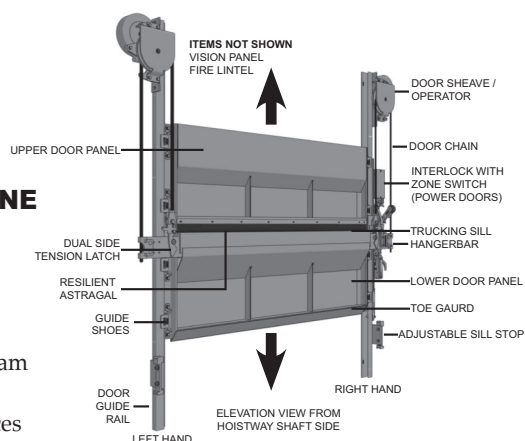
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PEELLEDOR.COM

APRIL 2020

PARTS INDEX (1950 – PRESENT)

FOR EACH LINE OF DOORS

- Pelle power controllers for door/gate
- Pelle retiring cam
- Pelle door unlocking devices
- Pelle power operated car gate, with a reopening device (curtain, beam or edge)
- Options: transformer, automatic time closing of doors, fire service



PARTS

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Part Description

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PARTS BY CATEGORY (1950 – PRESENT)

COVERS/JUNCTION BOXES

Part No.	Description	Size
031651	Cover for 031621	8-3/4" x 10-5/8" / 220 x 270mm
031652	Cover for 031622	6" x 7-1/8" / 150 x 180mm
031642	Cover for 03163 & 03164 & 031641	15" x 15" / 380 x 380mm
075149	Cover for 075148	12" x 12" / 305 x 305mm

SPRINGS



Compression Springs

Part No.	Description	Active Coils	Used On
033171	1/2" O.D. x 5/8" long / 13 x 16mm	4	Contact Bars
035510S	3/8" O.D. x 1-1/2" long / 10 x 38mm	12	Interlock Ratchet Arm – Sub 235510
035516	3/4" O.D. x 1-13/32" long / 19 x 36mm	7	Interlock Contact Arm
235510	3/8" O.D. x 1-3/4" long / 10 x 44mm	12	Interlock Ratchet Arm

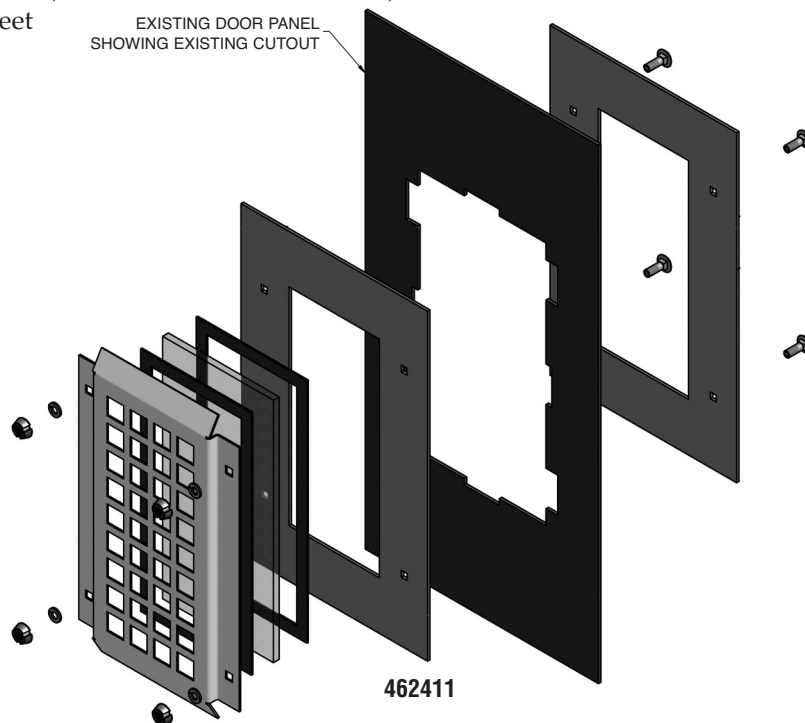
Other Spring

Part No.	Wire Dia.	Used On
03457	0.125" / 3mm	Peelle Center Latch



VISION PANELS

Part No.	Description
462411	Vision Panel Retrofit Kit
462411SS	Vision Panel Retrofit Kit – Stainless Steel
462412	Glass Replacement Kit (4 3/4" x 9 3/4" Glass)
060070	Un-Do-It Tool (OLD - to Disassemble)
462408	Tri Groove Socket (CURRENT - to Disassemble)
462413	Installation Sheet



PARTS BY YEAR

(1950 – PRESENT)

Job Number - Look on the door controller or on the door guide rails for the PEELE job number. The first two left hand digits of the six or seven digit number is the year of manufacture.

	1950 - 1959	1960 - 1969	1970 - 1979	1980 - 1989	1990 - 1999	2000 - Present
MANUAL LANDING DOOR	Guide Shoes Regular Door: Pass Upper Panel: Pass Lower Panel:	0238 until 1955 0238 0239	0238 since 1955 0238 0239	0239 0238 0239	0239 0238 0239	0258 0258 0258
	Door Interlock Manual Door	0355-59 (sub 2356-59)	2356-59	2356-59	2356-59	2356-59
	Plugging Device	03561 (sub 23561)	23561	23561	23561	23561
	Side Tension	0659(sub 06696) 0660(sub 06696) 06693(sub 06696)	06696	06696	06696	06696
	Door Astragal Flap	06585(sub 066083 etc)	06585(sub 066083 etc)	06585(sub 066083 etc)	066053 Since 1995	066053
	Manual Sheave	0527(sub 2593)	0527(sub 2593)	2593	2593	2593
	Door Chain	0166(sub 01807, 0121, (2) 01801	0166(sub 01807, 0121, (2) 01801	01807	01807	01807
	Door Chain Rods	0122(sub 0121, 01807, (2) 01801)	0122(sub 0121, 01807, (2) 01801)	0121	0121	0121
	Chain Rod Clips	0123	0123	0123	0123	0123
	Door Stops	0420	0420	0420	0420	0420
	Manual Door Unlocking Device	0393 (sub 2393 or 2398)	0393 (sub 2393 or 2398)	2393	2393	2393/2378 2380/2374
	Retiring Cam	0330(sub 2330)	0330(sub 2330)	2330	2330	2330
POWER LANDING DOORS	Door Interlock Power Door	0355-67/0356-67 (sub 2356-67)	2356-67	2356-67	2356-67	2356-67
	Door Operator	0569	0569	0569	0569	0569
	Door Limit	0934(sub 0947) Components available	0934(sub 0947) Components available	0947 Components available	0947 Components available	09682
	Power Door Unlocking Device	0393(sub 2395)	0393(sub 2395)	2395	2395	2395/2378N1 2380N1
MANUAL CAR GATES	Guide Shoes, Gate Panel	0233/0235 (sub 0255)	0239 (since 1958)	0239	0239	0239
	Guide Shoes, Counterweight	0232	0232	0232	0232	0232/2374N1
	Gate Contact	2343 (sub 2342)	2343(sub 2342)	2343(sub 2342)	2341(sub 2342)	2342
	Gate Astragal Flap	066098	066098	066098	066098	066098
	Gate Sheave Single	05207(sub 2574, 0179, (2) 01792)	05207(sub 2574, 0179, (2) 01792)	05207(sub 2574)	2570(sub 2574)	2574/2575
	Gate Sheave Double	0538(sub 2571, 0179, (2) 01792)	2511(sub 2571, 0179, (2) 01792)	2511 (sub 2571)	2571	2571
	Gate Chain	0166 (sub 0179 & (2) 01792)	0166 (sub 0179 & (2) 01792)	0179	0179	0179
	Two-Section Panel Sheave	0503(sub 2582)	0503(sub 2582)	0503(sub 2582)	2582	2582
POWER CAR GATES	Gate Operator	0549/0599/0573/ 0574 (sub 2517)	0549/0599 (sub 2517)	0599/2508/2507 (sub 2517)	2517	2517/2547
	Gate Limit	0935 Components available	0935 Components available	0935 Components available	0935 Components available	09682
	Reopening Device/Curtain	0652(sub new gate)	068412 (sub 46889)	068412 (sub 46889)	46899 Sensor Beam 4696 Light Curtain	46899/468528 Sensor Beam 4696/4804/5 Light Curtain
CONTROLS	Controllers	0751/075132 (sub 274200R)	075132 (sub 274200R)	0765/2765 (sub 274200R)	2767/2776 (sub 274200R)	2776 (sub 274200R)
	OT/CT 30 second timer motor protection	240V. 075117 (sub 274200R controller)	240V. 075117 (sub 274200R controller)	120V. 075138 (sub 274172 with 274175)	120V. 276708 (sub 274172 with 274175)	24VDC. 274251 CPU
	TP 3 minute timer motor protection	240V. 0750 (sub 274200R controller)	240V. 0750/0760 (sub 274200R controller)	120V. 076223 (sub 274173 with 274175)	120V. 079066 (sub 274173 with 274175)	24VDC. 274251 CPU
	Reversing Contactors	0753/0754 (sub 274200R)	0753/07598 (sub 274200R)	07628	07628	2776818

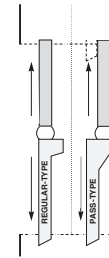
NEMA 1/IP10 Chart is listed above.
NEMA 4 and 12/IP52, 54, 56 Chart
(Moisture/Dust Resistant) is available.
NEMA 4X Chart (Moisture/Corrosion) is available.
NEMA 7 and 9 Chart (Explosion Resistant) is available.



GUIDE SHOES

Door Type	1920–1949	1950–1954	1955–1999	2000–Present
Regular Door	0238	0238	0239	0258
Pass Door-Upper Panel	0238	0238	0238	0258
Pass Door-Lower Panel	029	0239	0239	0258
Large Doors Since 1993			0258	0258

Bronze shoes are available for NEMA 4X/IP54/IP56



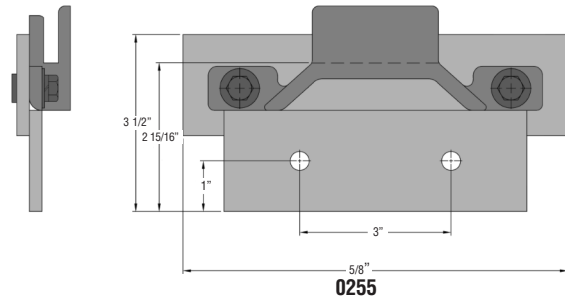
	Part No.	Description	"A" Dimension
	0239	Guide Shoe	1.312" / 33mm
		Regular Door (8 Shoes) 1955-1999	
		Pass Lower Panel (4 Shoes) 1950-1999	
		Single Section & Gate (4 Shoes) 1958-Present.	
	0238	Guide Shoe	0.937" / 24mm
		Pass Upper Panel (4 Shoes) 1924-1999	
		Regular Door (8 Shoes) 1924-1954	
		Double Section Gate Upper Panel (4 Shoes)	
	029	Guide Shoe	1.187" / 30mm
		Pass Lower Panel (4 Shoes) 1924-1949	
	0258	Guide Shoe With Insert	1.437" / 37mm
		All Landing Doors (8 Shoes) 2000-Present	

CAR GATE PANEL (4 SHOES)

1935–1957

0233/0235 Roller Shoe–Sub #0255 2.500" / 64mm

Part No.	Description
025	Guide Shoe 1920s - Sub #0238 B
026	Guide Shoe 1920s - Sub #029
027	Guide Shoe 1930s - Sub #0238 B
028	Guide Shoe 1930s - Sub #0238 B

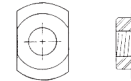


Replace Guides Shoes if door panel side-play is $\frac{1}{8}$ " / 3mm or more.

To attach Guide Shoes, use 5/16" x 5/8" Hex Head Cap Bolts with Flat Washer & Lockwasher.

065812 Shoe Grommet Nut (shown) must be used for the Shoe Bar Angle.
Add to Shoe Bar Angle when changing from shoe rivets to bolts.

065812



TO PROTECT SHOES

Door Hold-Open Mechanical Device – Manual Doors, Elevators carrying automobiles and trucks

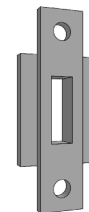
Door hold-open mechanical devices used to eliminate lower panel trucking sill rebound are optional retrofit upgrades. *Note:* Many power operated doors 1950-2003 are equipped with an electrical version of a hold-open device known as the Automatic-Stay-Open feature. Available as a retrofit for power jobs since 2003.

CAR GATE COUNTERWEIGHT (2 SHOES)

1935–Present

Part No.	Description
02321	Counterweight Shoe Kit C/W (2) 02325 Counterweight Shoe and (4) Nylock Bolts

To attach 0232 Shoe, use (2) Peelle #02325 bolts with thread locker, no lock washer, no flat washer.



0232

LANDING DOOR INTERLOCKS

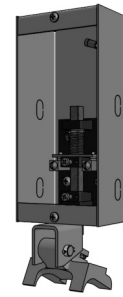
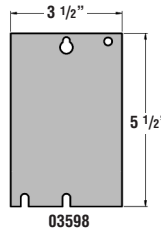
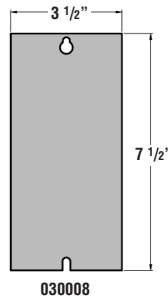
INTERLOCKS, RETIRING CAM REQUIRED

1956 – Present (1930-1955 contact Peelle)

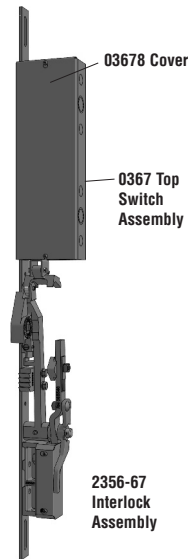
POWER DOORS (2 Contacts Plus Zone Switch Assembly)

Part No.	Description
2356-67 L/R	Interlock NEMA 1/IP10
2332-29 L/R	Interlock NEMA 4X/IP54/56
2344-29 L/R	Interlock NEMA 4X/IP56 SS
23526 L/R	Interlock NEMA 7/9

Order left or right hand.



0359 Top Switch Assembly



MANUAL DOORS (2 Contacts)

2356-59 L/R	Interlock NEMA 1/IP10
2332-32 L/R	Interlock NEMA 4X/IP54/56
2344-32 L/R	Interlock NEMA 4X/IP56 SS
2352-53 L/R	Interlock NEMA 7/9

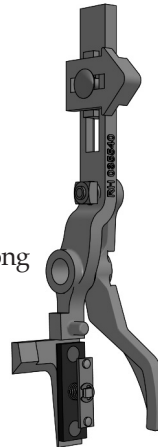
Order left or right hand.

INTERLOCK COMPONENTS - NEMA 1/IP10

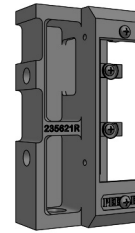
035603 L/R	Arm and Contact Assembly (includes 035533, 035539, 035540, 035546)
2356 L/R	Lock & Contact Assembly
035533 L/R	Mechanical Break Arm
035538	Contact Arm Cam - Sub 035539
035540 L/R	Contact Arm L/R - Sub 035603 L/R
23562 L/R	Box and Contact Assembly (includes box, 035508, 035512)

035568	Switch Box Cover.
235510	Spring, 3/8" / 10mm OD by 1-3/4" / 44mm long
235635	Half Dog Set Screw for Spring
235516	Spring, Contact Arm
03607	Collars - Sub 036071
0354	Mechanical Barlock

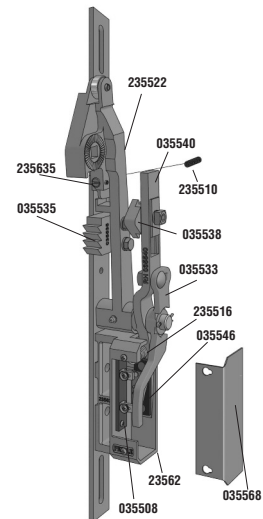
Components with L/R after part number,
order left or right hand.



035603L/R ASSEMBLY



23562L/R ASSEMBLY



2356 L/R Lock & Contact Assembly

CONTACT ASSEMBLIES

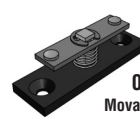
036717K	7M-IB Contact Assembly. Power Doors. Included with 0367.
035546	Movable Contacts
035508	Stationary Contacts
035917	Contact Assembly. Manual Doors. Included with 0359.
23563K	Add On Switch Assembly



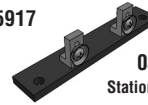
036717K



035917



035546 Movable Contact



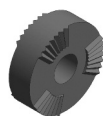
035508 Stationary Contact



23563K

ROLLER ARMS

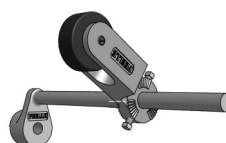
035562	Roller Arm
235571	Adjustable Roller Arm
035570-6L/R	#6 Roller Arm
035527	5/8" Filler



035527



035562



235571

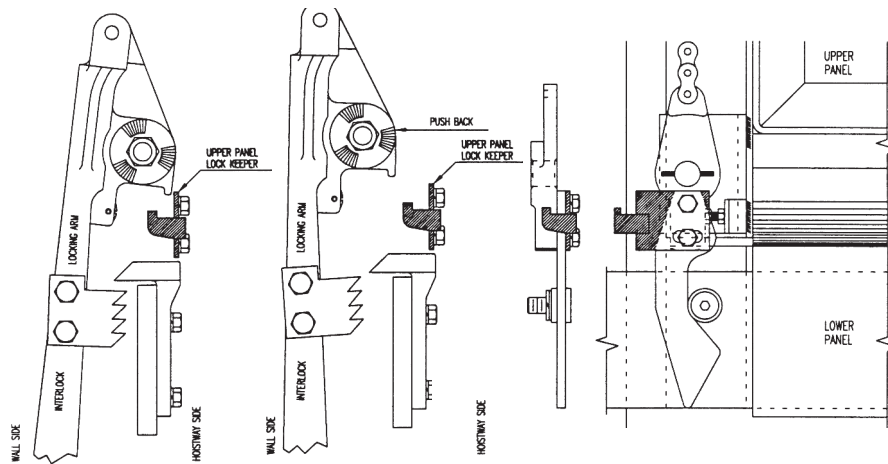


035570



INTERLOCK KEEPERS (UPPER AND LOWER REQUIRED)

UPPER PANEL KEEPERS



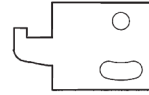
Left hand, shown
Right hand, opposite
Hand determined standing
on car facing door

Upper Panel Keepers need to be added for doors manufactured prior to 1977 or where missing. Required in addition to Lower Panel Keeper. Both panels must be locked. Upper Panel Keepers are mounted to Tension Latches; Tension Latches are listed on page 11. Refer to Peelle Modernization Manual 205, Section 6 and Figure 24 for installation settings. New interlock required. New guide shoes are recommended at the same time. Contact Peelle Modernization Department 1-800-787-5020.

UPPER PANEL KEEPER Regular-Type Door

Part No.
066975 L/R

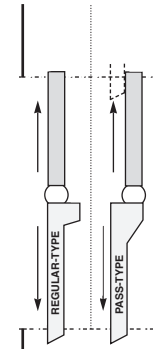
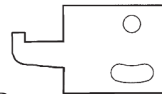
Left hand, shown
Right hand, opposite



UPPER PANEL KEEPER Pass-Type Door

Part No.
066976 L/R

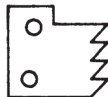
Left hand, shown
Right hand, opposite



LOWER PANEL KEEPERS

INTERLOCK RATCHET

Part No.
035535

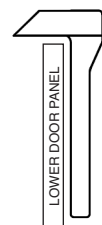


LOWER PANEL KEEPER HOOK, 2000 - PRESENT

Part No.
235534
035534 Sub 235534
035501 Shim



235534



035534
Obsolete

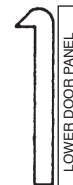
INTERLOCK RATCHET, TIGHT SPACE, RARE

Part No.
03553



LOWER PANEL KEEPER HOOK, TIGHT SPACE, RARE

Part No.
03554
035501 Shim

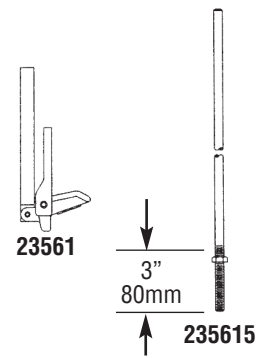


RELATED TO INTERLOCK

CONTACT PLUGGING DEVICE

- 23561 Contact Plugging Device
- 235615 Plug Rod 4'6" / 1370mm parts order length and cut to suit in field; unless length is given. Plug Rod is 3/8" diameter with 3/8"-16 thread at one end, or 3/8" threaded rod.

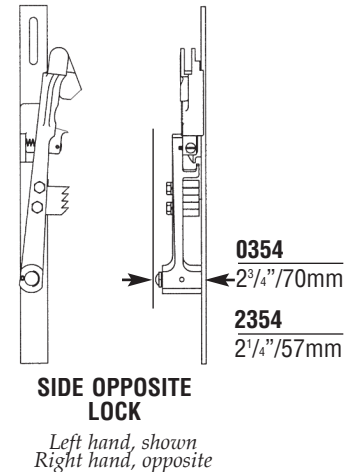
Note: Contact plugging prevents door-closed contact from being made when door is open. To add plugging device onto landing doors prior to 1956, retrofit work is required; contact Peelle Modernization Department 1-800-787-5020.



SIDE-OPPOSITE-LOCKS

- 0354 L/R Side-Opposite-Lock (Mechanical Lock). **To lock the side of the door opposite the interlock.** Retiring cam or fixed cam required. On doors over 10ft./3000mm wide. Optional on other doors. Available in narrow version 2354. Order left or right hand.
- 2354 L/R Side-Opposite-Lock (Mechanical Lock). **To lock the side of the door opposite the interlock Sub 0354 L/R.** Retiring or fixed cam required. On doors over 10ft./3000mm wide. Optional on other doors. Narrow version of 0354. Rarely needed.

*Order left or right hand.
Hand determined by facing landing door.
For components and keepers, see pages 6 and 7.
May be added to any door.*



UNLOCKING DEVICES

NORTH AMERICA

Part No.	Description	Key
2380	Manual Doors	03932 (AUE5)
2380N1	Motorized Doors	03932 (AUE5)
2380N4	Nema 4 Motorized Doors	03932 (AUE5)
238005	Recessed Box Kit	



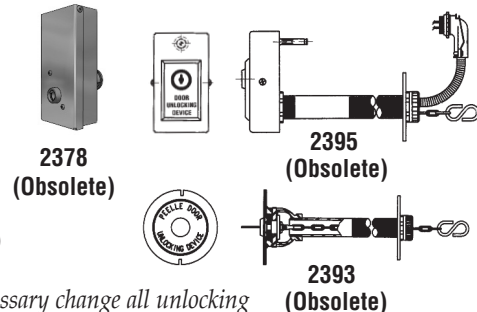
EUROPE

Part No.	Description	Key
2374	Manual Doors	23741
2374N1	Motorized Doors	23741
2374N4	Nema 4 Motorized Doors	23741



OBSOLETE (Replace with 2380 Series)

Part No.	Description	Key
2378N1, N4	Unlocking Devices Surface Mount	23781 (001)
2395	Motorized Doors	03932 (AUE5)
2393	Manual Doors	03932 (AUE5)
2391	Unlocking Device (Canada)	239114 (4T 62424)



Note: Recommend one type key for all unlocking devices per building. If necessary change all unlocking devices to current 2380 series. The 2380 unlocking devices will replace any existing unlocking device.

Bronze/Stainless interlock related assemblies are available for NEMA 4X/IP54/56.

LANDING DOOR RETIRING CAMS

RETIRING CAMS

1975–Present

Part No.	Description
2330	Retiring Cam NEMA 1/IP10
2330M	Retiring Cam NEMA 4/4X/IP54/56
2330E	Retiring Cam NEMA 7/9

1950–1974

0330	Retiring Cam – Sub 2330
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1935–1949

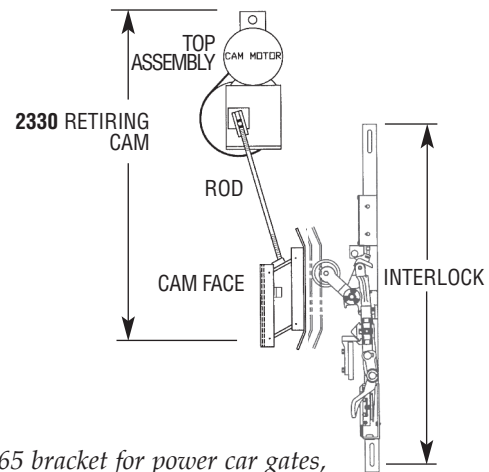
0377	Retiring Cam – Sub 2330
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Retiring cam is used to operate landing door interlocks.

Retiring cam is mounted on car gate/car door.

Retiring cam is mounted using (1) 033064 bracket, and (1) 033065 bracket for power car gates, or a long mounting angle for manual car gates.

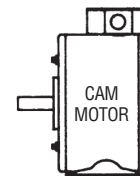
Retiring cam is made up of three items (Top Assembly, Rod, and Cam Face Assembly) (see below).



TOP ASSEMBLY (Motor)

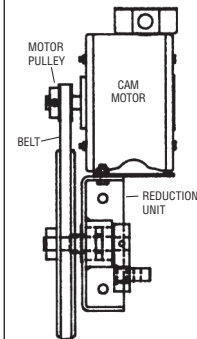
Part No.	Description
233020 L/R	Top Assembly NEMA 1/IP 10, 220V - Sub 233065
233065 L/R	Top Assembly NEMA 4/IP54, 220V, 3PH
233070 L/R	Top Assembly NEMA 1/IP10, 110V, 3PH
233005	110V 1ph
233005 L/R	Retiring Cam Top Assy - 110V, 1PH
23306 L/R	NEMA 7/220V
033021	V-Belt
033027	Motor Pulley
033050	Cam Motor NEMA 1/IP10, 220V - Sub 233060
233060	Cam Motor NEMA 4/IP54, 220V
23309	Cam Motor NEMA 1/IP10, 110V Single Phase
033049M	Cam Motor NEMA 4/IP10, 110V, 3 Phase
23303	Cam Motor NEMA 1 / IP10, 220V Single Phase
233030	Reduction Unit NEMA 1/IP10
233025	Reduction Unit NEMA 4/IP54
233048	Cam Motor NEMA 7/3 Phase

COMPONENTS OF TOP ASSEMBLY



033050 220V MOTOR Sub 233060
233060 220V M.R. MOTOR
033049 110V MOTOR

TOP ASSEMBLY



233020 220V Sub 233065
233065 220V M.R.
233070 110V Sub 233005

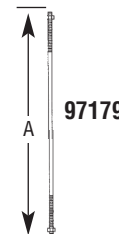
Top assembly is 15.5" high, 9.5" deep, 7" wide (390mm high, 240mm deep, 180mm wide).

Hand determined by facing landing door.

Parts are universal in hand. Hand is determined when assembled. May be changed in field.

ROD

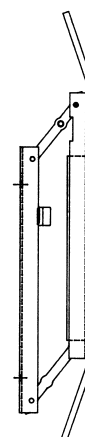
Part No.	Description
97179	Connection Rod, 6 foot, threaded, cut to suit in field <i>Rod is 5/16" diameter with 5/16"–18 threads.</i>
97179SS	Stainless Steel Connection Rod, 6 foot, threaded, cut to suit in field <i>Rod is 5/16" diameter with 5/16"–18 threads.</i>



CAM FACE ASSEMBLY

Part No.	Description
233010	Cam Face Assembly <i>Cam face is 36" high, 4.75" deep, 2" wide (910mm high, 120mm deep, 50mm wide)</i>
233019	Cam Face Pivot Pins – 4 for each 233010 Cam Face Assembly
06113	Cam Face Bumper

233010

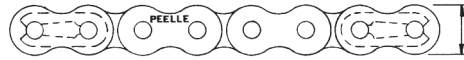
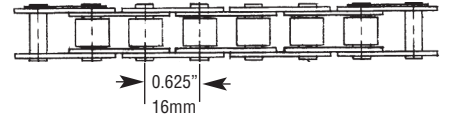


LANDING DOOR CHAINS AND RODS

DOOR CHAINS

1968–Present

Part No.	Description
01807	Door Chain (give length)
01807-100	Door Chain 100" long (complete with two 01801 connecting links)
01807-124	Door Chain 124" long (complete with two 01801 connecting links)
01807-148	Door Chain 148" long (complete with two 01801 connecting links)
01807-200	#520D Door Chain 200" C/W 2 Links (complete with two 01801 connecting links)
01801	Connecting Link



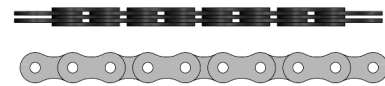
01807

ALL PLATES
ARE THE
SAME IN
HEIGHT

Note: Peelle #01807SS Stainless Steel Chain is available.

1936–1967

0166	Leaf Chain/Door Chain
01662	Clevis Pin uses 1/16" x 3/4" Cotter Pins.



0166

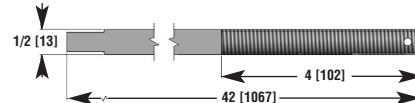
CHAIN RODS

1968–Present

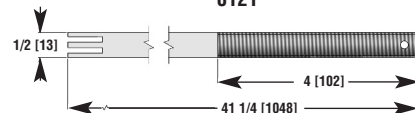
Part No.	Description
0121	Chain Rod, 0.5" / 13mm Square, 42" / 1070mm long; 4" / 100mm thread length

1936–1967

0122	Chain Rod for 0166 leaf chain.
------	--------------------------------



0121

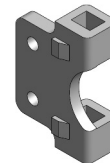


0122

ROD CLIP

1936–Present

Part No.	Description
0123	Rod Clip, lower panel, for 0.5" / 13mm square rod



0123

LANDING DOOR PANEL PARTS

DOOR ASTRAGAL FLAPS

1982–Present

Part No. Description

066053	Inner and Outer Flaps sewn together (give length)(0.5" / 13mm higher than 066083) 1995 – present
066083	Inner and Outer Flaps sewn together (give length) 1982 – 1994
066093	Inner and Outer Flaps sewn together (give length) For Michigan

1955–1981

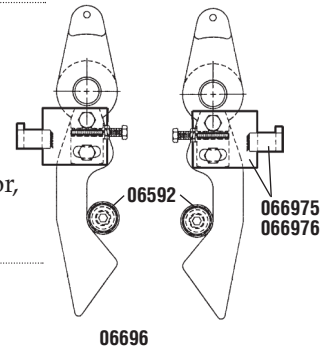
06585 / 065991	Hose - Sub 066083, (2) 065885, (2) 060000 and 06608 drawing
065885-4	

TENSION LATCHES, WITH UPPER PANEL LOCK KEEPERS

1959–Present

Part No. Description

06696	Tension Latch Assembly NEMA 1 / IP10 – Regular Door
06675	Tension Latch Assembly NEMA 1 / IP10 – PASS-TYPE Door
06677	Tension Latch Assembly NEMA 4X / IP54 / 56 – Regular Door, Bronze, Moisture Resistant, rare
06678	Tension Latch Assembly NEMA 4X / IP54 / 56 – PASS-TYPE Door, Bronze, Moisture Resistant, rare



1955–1958

06693	Tension Latch Assembly – For Leaf Chain.
-------	--

Tension Latch Assembly comes with left and right hands

Components

06592	Roller Keeper
066975 L/R	Upper Panel Lock Keeper – REGULAR Door (also shown on page 7)
066976 L/R	Upper Panel Lock Keeper – PASS-TYPE Door (also shown on page 7)

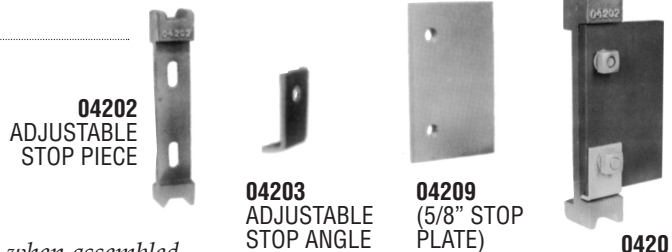
SILL STOP ASSEMBLIES

1950–Present

Part No.	Description
0420	Sill Stop Assembly

Components

04202	Adjustable Stop Piece
04203	Adjustable Stop Angle
04209	Sill Stop Plate
<i>Parts are universal in hand. Hand is determined when assembled. May be changed in field.</i>	



1927–1949

042 L/R	Sill Stop Assembly – Regular Door – Sub 0420
043 L/R	Sill Stop Assembly – Pass-Type Door – Sub 0420

Components

0422 L/R	Adjustable Section for 042 / 043 – Sub 0420
<i>Order left, right or preferably both left and right hand. Hand determined by facing landing door.</i>	



See Peelle Modernization Guide 312 for the following replacements:

Door Panels – Section 2

Door Rails – Section 3

Door Astragals – Section 4

Detail Part Sheets Available Upon Request

LANDING DOOR OPERATORS/SHEAVES

POWER DOOR OPERATORS

1950–Present

Operator No.	Motor No.	RPM	VOLT	TORQUE	NEMA	Operator Sub	Motor Sub
0569	056910	900/450	220	HIGH	1	0569M	056910M
0569M	056910M	900/450	220	HIGH	4X		
0595	059521	900/450	220	HIGH	7		
2569	256910	900/450	220	EXTRA HIGH	1	2569M	256910M
2569M	256910M	900/450	220	EXTRA HIGH	4X		
0587	058720	900	220	HIGH	1	0587M	058720M
0587	058730	450	220	LOW	1	0587M	058730M
0560	056921	900/450	220	LOW	1	0569M	056910M
0560M	056921M	900/450	220	LOW	4X	0569M	056910M
0594	059421	900/450	220	LOW	7	0595	059521

Order left or right hand. Hand determined by facing landing door.

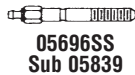
Parts are universal in hand. Hand is determined when assembled. Motors are 220V, 3 Phase, 50/60 Hertz, Two-Speed.

OPERATOR COMPONENTS

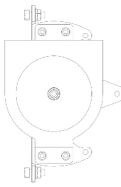
05839	Gear/Sheave/Bearing Assembly (for most operators)
05468	Bearing for motors and limits
05696SS	Bearing Shaft Bolt (Stainless Steel) - Sub 05839
05288	4 Tooth Spiral Pinion (included with motor) (for most motors)
059416	4 Tooth Spiral Pinion (included with motor) for 059421/059521 motor NEMA 7
05879	Sheave for 0587M Operator
97243	Shim, Motor and Sheave
060263	Hardware Kit
060047	Installation Sheet



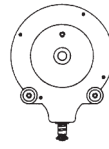
05839



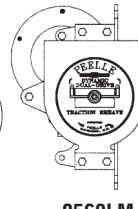
05696SS
Sub 05839



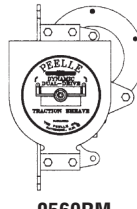
05690



MOTOR



0569LM
OPERATOR



0569RM
OPERATOR



0587LM



0587RM

1935–1949

Operator No.	Motor No.	Description
0546 L/R	–	Single Speed – Sub 2546 pair or Power Conversion job with two-speed operation
2546 L/R	052820	Single Speed

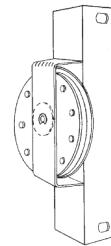
Components for 2546

052820	Single Speed Motor - Sub 058720M
05839	Gear/Sheave/Bearing Assembly
05283	Bearing Shaft Bolt with Grease Fitting for 2546 - Sub 05839

MANUAL DOOR SHEAVES

1950–Present

Part No.	Description
2593	Manual Door Sheave Assembly, NEMA 1/IP10
2593B	Manual Door Sheave Assembly, NEMA 4X/IP54/56, bronze
0527	Manual Door Sheave – Sub 2593
0593	Manual Door Sheave – Sub 2593



2593

PULL STRAPS

Part No.	Description
034315	Pull Straps 36" Long
034319	Pull Straps 60" Long

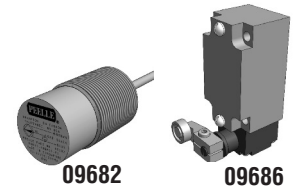
To power operate or re-motorize existing freight elevator doors manufactured by Peelle or other – See Peelle Modernization Guide 312 Section 1; Peelle power doors manufactured prior to 1950 should be upgraded with Peelle power conversion package. Contact Peelle Modernization Department 1-800-787-5020.

PROXIMITY SENSORS & LIMITS

PROXIMITY SENSORS

2002 - Present

Part No.	Description
09682	Master Limit Proximity Sensors (DOL, DCL), mounted on car gate rails, used with cam mounted on landing doors; beginning of slow speed; only two required per line; NEMA 1, 4; with cable. Patent 7,156,210.
09680	Obsolete Proximity Sensors (square)(2002) – Sub 09682 sensor (barrel) and 096820 bracket
09686	Limit Switch for Auto Stay Open (DOFL), mounted on landing door, one each landing door, with mounting bracket; and cam, pipe and wire by elevator company; optional, strongly recommended for Class B freight elevator doors 2003 – present; also one each car gate; NEMA 1, 4, 4X
096805 L/R	Master Limit Cam Assembly



DOOR LIMIT ASSEMBLIES

1950–2001

Part No.	Description
0947 L/R	Door Limit Assembly, NEMA 1/IP10 REGULAR Door
0947 L/R PASS	Door Limit Assembly, NEMA 1/IP10 PASS-TYPE Door
0955 L/R	Door Limit Assembly, NEMA 4/IP54/56
0956 L/R	Door Limit Assembly, NEMA 4X/IP56
094931	Door Limit Switch, NEMA 7/9

Left or right hand.

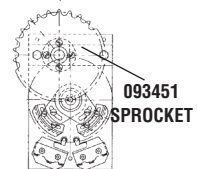
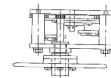
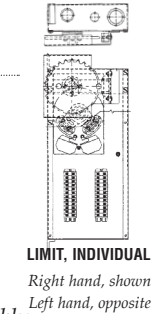
Hand determined by facing landing door.

Note: 1950–1959 Limits require change to Peelle #01807 roller chain when changing complete limit assembly.

Complete Limit assemblies are not available. Components listed are available.

DOOR LIMIT COMPONENTS

093415	Cam Carrier and Switches Assembly–REGULAR Door (shown)
09478	Cam Carrier and Switches Assembly–PASS Door
093451	Sprocket (shown)
093444	Micro-Switch, Typical Marking BZ-2RW822T, 3 Point
093445	Micro-Switch, Typical Marking BZ-3YWT822, 5 Point
09347	Chain Guard for 0947 Limit, NEMA 1/IP10
094753 L/R	Small Cover for 0947 Limit, NEMA 1/IP10–REGULAR Door
094754 L/R	Small Cover for 0947 PASS Limit, NEMA 1/IP10–PASS Door
094755	Large Cover for 0947 Limit, NEMA 1/IP10



093415
CAM CARRIER ASSEMBLY –
FOR REGULAR
(09478 SIMILAR – FOR PASS)

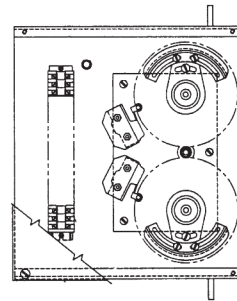
GATE LIMIT ASSEMBLIES

1950–2002

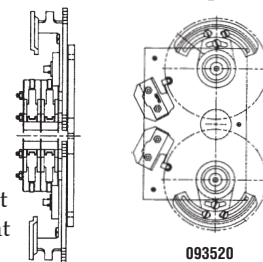
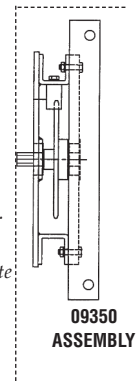
Part No.	Description
0935 L/R	Gate Limit Assembly, NEMA 1/IP10
0960 L/R	Limit Assembly, NEMA 4/IP54/56
0961 L/R	Limit Assembly, NEMA 4X/IP56
0949 L/R	Limit Assembly, NEMA 7/9

GATE LIMIT COMPONENTS

Part No.	Description
093520	Cam Carrier and Switches Assembly
09350	Sprocket and Plates Assembly (includes Peelle 093527, 09353, 09356, 05468, 093511) for 0935, popular replacement assembly
093444	Micro-Switch, Typical Marking BZ-2RW822T, 3 Point
093445	Micro-Switch, Typical Marking BZ-3YWT822, 5 Point
09352	Cover for 0935



LIMIT
Right
hand,
shown.
Left
hand,
opposite

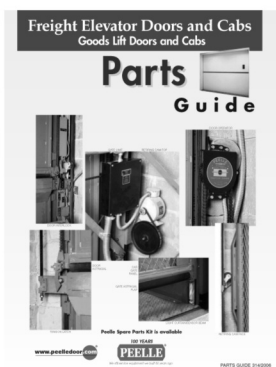


093520
CAM CARRIER ASSEMBLY

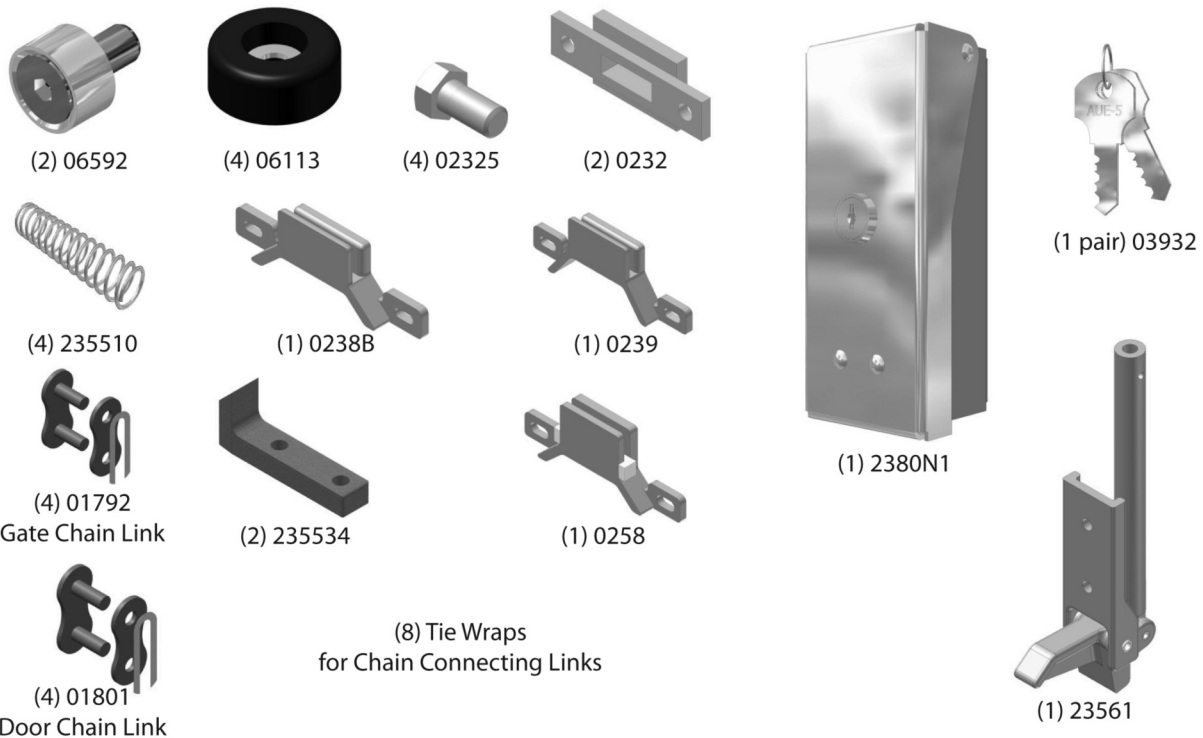
1935–1949

Peelle power gates manufactured 1935-1949 should be replaced with new complete Peelle two-speed power gates. See Modernization Guide 312 Section 7. Contact Peelle Modernization Department 1-800-787-5020.

SPARE PARTS KIT - 060032



314 Parts Guide



CAR GATE CONTACTS

GATE CONTACTS

1955–Present

Part No. Description

2342 Gate Contact Kit NEMA 1/IP10

Individual parts of Peelle #2342 contact are universal in hand; reversing the covers will determine left or right hand assembly.

2376 Gate Contact NEMA 4X/IP56

2377 Gate Contact NEMA 4/IP 54/56

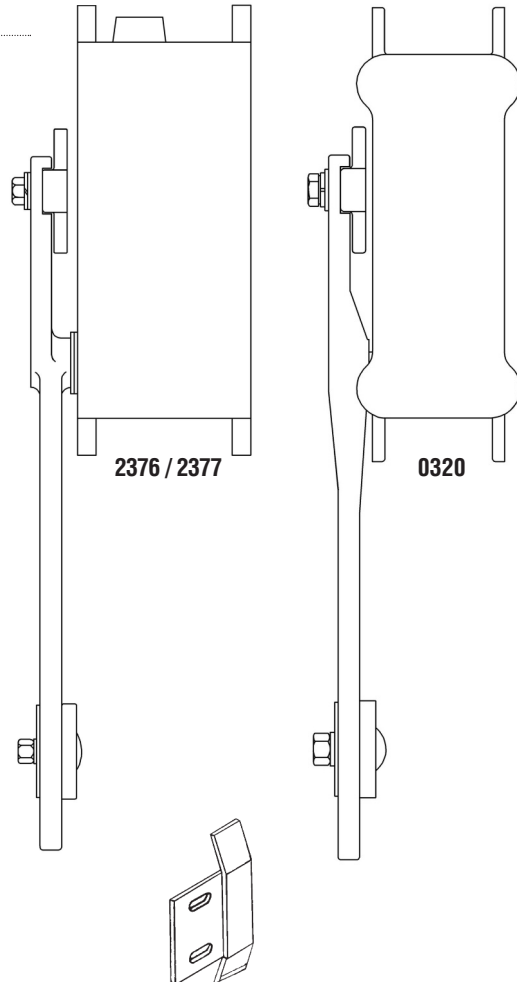
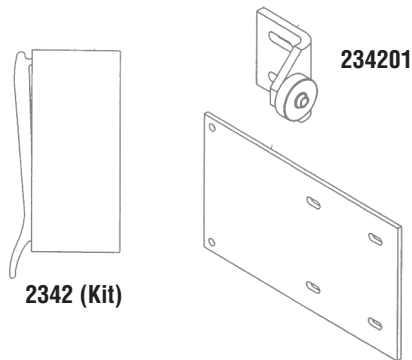
0320 Gate Contact NEMA 7/9

Obsolete

2341 Gate Contact NEMA 1/IP10 – Sub 2342

2343 Gate Contact NEMA 1/IP10 – Sub 2342

0307 Gate Contact NEMA 4/IP54/56 – Sub 2377



GATE CONTACT CAM

Part No. Description

234316 Gate Contact Cam used with 2377, 0307, 2376, 0320.

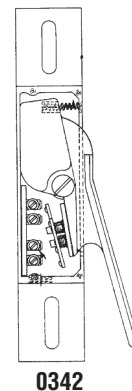
1930–1954

Part No. Description

0342 Gate Contact – Obsolete

0341 Gate Contact – Obsolete

03505 Spring for 0341 or 0342, 13/32" OD by 1-1/2" long



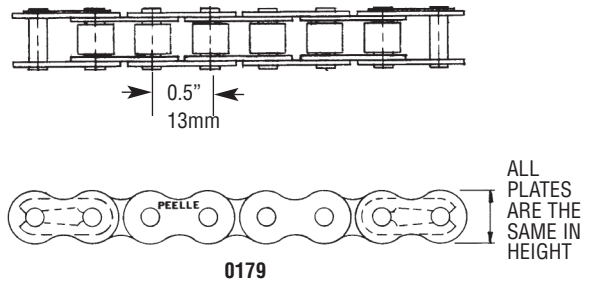
*Note: Gates prior to 1960, move car gate contact out of the reach of persons inside the car with Peelle Kit #23436 (not shown).
Note: Peelle #2368 Restraint Device (not shown) is used as a car gate/car door restraint device when car is away from floor.*

CAR GATE CHAINS AND PANEL PARTS

GATE CHAINS

1968–Present

Part No.	Description
0179	Roller Chain (give length) Order 50 feet/15m length per gate for any single-section gate, more for two-section gate
0179-600	41 Gate Chain 600" C/W 5 Links
0179-1200	41 Gate Chain 1200" C/W 10 Links
01792	Connecting Links, 2 per length of chain (order separately)

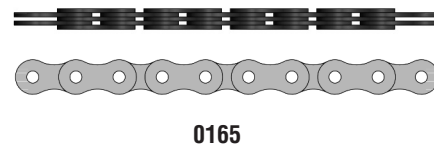


Note: Peelle 01794 Chain Assembly consists of a length of 0179 chain and (2) 01792 Connecting Links.

Note: Peelle #0179SS Stainless Steel Chain is available.

1930–1967

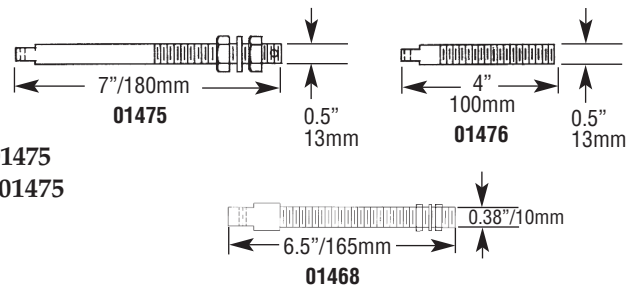
0165	Leaf Chain – Sub #0179 and (2) 01792
------	--------------------------------------



CHAIN STUDS

1968–Present

Part No.	Description
01475	Chain Stud for Panel
01476	Chain Stud for Counterweight - Sub 01475
01468	Two-Section Gate Chain Stud - Sub 01475
01474	Chain Stud For leaf Chain



BUMPERS

1968–Present

Part No.	Description
06113	Bumper; (2) Required on Bottom of Car Gate Panel. Uses 1/4" bolts.
0611	Bumper Assembly for double section gates
063 Obsolete	Bumper; (2) Required near Top of Gate Rail for Panel full open position. Bumper fits into casting which is part of 0645 bumper assembly. Take off casting and Sub 06113.



Car Gate Panel replacements – See Peelle Modernization Guide 312 Section 8

Car Gate Rails Replacements – See Peelle Modernization Guide 312 Section 9

CAR GATE OPERATORS/SHEAVES

POWER GATE OPERATORS

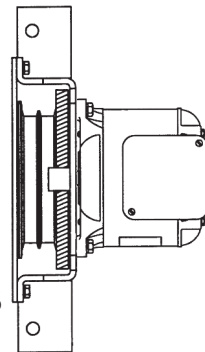
1950–Present

Operator	Motor	Description	Operator Sub	Motor Sub
2518	25182	Standard Torque NEMA 1/IP10	2547	25472
2517	25172	High Torque NEMA 1/IP10	2547	25472
2548	25482	Standard Torque NEMA 4/4X/IP54/56	2547	25472
2547	25472	High Torque NEMA 4/4X/IP54/56		
2528	25282	Standard Torque NEMA 7/9	2527	252721
2527	252721	High Torque NEMA 7/9		
2521	25472-6T	6 Tooth Gate Motor c/w 6 Tooth Pinion 900/300 NEMA 4/4X/IP54/56		
2525	25252	Gate Operator (RPM 600/300) NEMA 4/4X/IP54/56		

Parts are universal in hand. Hand is determined when assembled.

Motors are 220V, 3 Phase, 50/60 Hertz, Two-speed.

Peelle power car gates manufactured prior to 1950 should be replaced with new complete Peelle two-speed power gates. Contact Peelle Modernization Department 1-800-787-5020.

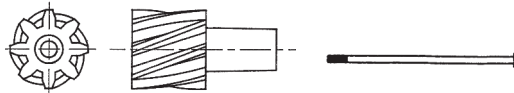


2547 OPERATOR

OPERATOR COMPONENTS

Part No. Description

25181	Sheave Assembly Includes: mounting /05739 gear/sheave/bearing assembly
250723	8 Tooth Spiral Pinion (included with motor) comes with Bolt - Sub 250030
250030	Pinion and Bolt Assembly

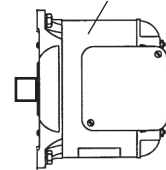


250030 PINION / BOLT

25181
SHEAVE
ASSEMBLY



25472 MOTOR
WITH PINION



MANUAL GATE SPROCKETS

1984–Present

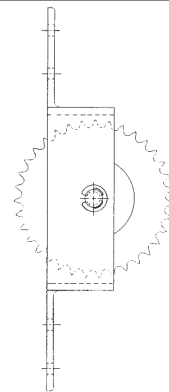
Part No. Description

2574	Manual Assembly – Single Sprocket, NEMA 1/IP10 - Sub 2575
2575	Manual Sprocket – Single Sprocket, NEMA
2571	Manual Assembly – Double Sprocket, NEMA 1/IP10
2571B	Manual Sprocket – Double Sprocket, NEMA 4X/IP54/56, bronze
25702	Sprocket with Bearing – for 2571
2570	Manual Assembly – Single Sprocket, NEMA 1/IP10
2570B	Manual Sprocket – Single Sprocket, NEMA 4X/IP54/56, bronze

1950–1983

05207	Manual Assembly – Single Sheave – Sub # 2570, 0179, and (2) 01792
0538	Manual Assembly – Double Sheave – Sub # 2571, 0179, and (2) 01792
2511	Manual Assembly – Double Sheave – Sub # 2571, 0179, and (2) 01792

Note: 1950-1984 manual gates require change to Peelle #0179 roller chain when using 2574 and 2571 sprocket assemblies.

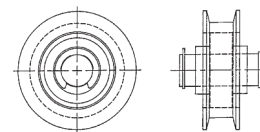


SPROCKET ASSEMBLY

TWO-SECTION PANEL SHEAVES

Part No. Description

2582	Sheave 2-1/2" / 65mm
2582SS	Sheave 2-1/2" / 65mm, stainless, rare
0503	Sheave – Sub 2582



2582

POWER SAFETY/ OPERATION LABELS - 060045P

Power Freight Elevator Door Operation Instructions

⚠ CAUTION

- This is a freight elevator, not a passenger elevator, and not for general public use
- Do not attempt to operate this elevator unless you are authorized to do so
- Read and obey any posted usage, notice, caution or warning signs
- Stay back and keep hands and arms away from the leading edge of the doors
- Listen and look for audible door close warning signals
- Power doors can be stopped and reopened by pressing the door open button

Entering or Exiting a Freight Elevator

OPENING - POWER OPERATION

IF THE ELEVATOR CAR IS NOT AT THE LANDING

- 1) Press the car call pushbutton

AUTOMATICALLY OPENING DOORS

- 1) Landing door and car gate will open automatically when car arrives
- 2) Stand clear of the landing door and car gate until they are fully open

TO OPEN / RE-OPEN CLOSED DOORS, WHILE AT A LANDING OR IN THE CAR

- 1) Look through the vision panel or car gate
- 2) Ensure car is stopped and level with the landing
- 3) Push door open button or car call button to initiate opening
- 4) Stand clear of the landing door and car gate until they are fully open

CLOSING - POWER OPERATION

FOR CONSTANT PRESSURE PUSHBUTTON CLOSING

- 1) Stand clear of the car gate and landing door
- 2) Press and hold the door close button
- 3) Release close button to reopen the doors while closing

FOR MOMENTARY PRESSURE PUSHBUTTON CLOSING

- 1) Stand clear of the car gate and landing door
- 2) Press and release the door close button
- 3) Press the door open button to reopen the doors while closing

FOR AUTOMATIC TIMED CLOSING

- 1) An audible signal will sound prior to door close
- 2) Stand clear of the car gate and landing door
- 3) Press the door open button to reopen the doors while closing

⚠ CAUTION



CLEAR OPENING BEFORE CLOSING DOORS

AUTOMATIC DOORS

AUDIBLE WARNING WILL SOUND WHEN DOOR IS CLOSING.

⚠ WARNING



PINCH POINT

KEEP HANDS CLEAR DURING OPERATION

⚠ WARNING

- Report any damaged or broken door components to the facility manager
- Do not attempt to open doors manually or with fork truck
- In case of mis-leveling do not use elevator and report to the facility manager
- Do not reach in gap between doors

A17
060341-EN

⚠ WARNING



Pinch point.

Keep hands clear during operation.

THE PELLE CO.
060340-EN

⚠ CAUTION



CLEAR OPENING BEFORE CLOSING DOORS



AUTOMATIC GATE!

Audible warning will sound when gate is closing.

THE PELLE CO.
060085-EN

⚠ CAUTION

STAND CLEAR

DOOR PANEL FROM ABOVE WILL ENTER THIS AREA




THE PELLE CO.
060339-EN

MANUAL SAFETY/OPERATION LABELS - 060045M

Manual Freight Elevator Door Operation Instructions

⚠ CAUTION

- This is a freight elevator, not a passenger elevator, and not for general public use
- Do not attempt to operate this elevator unless you are authorized to do so
- Read and obey any posted usage, notice, caution or warning signs
- Stay back and keep hands and arms away from the leading edge of the doors
- Do not reach through the door to pull the outside pull strap
- Open and close doors carefully and do not slam the doors

Entering or Exiting a Freight Elevator

OPENING - MANUAL OPERATION

- Look through vision panel or car gate to ensure car is stopped and level with the landing

LANDING DOOR

- Push door open using the lower panel recess plate or top of lower panel
- Step onto the top of the lower panel to ensure door is fully open

CAR GATE

- Lift gate using lifting bar or recess plate
- Push the bottom of the car gate to ensure it opens fully

CLOSING - MANUAL OPERATION

- Stand clear of the landing door or car gate with both feet on the floor
- Grasp the pull strap with both hands
- Use pull strap closest to you
- Do not reach through to the outside pull strap

LANDING DOOR

- Pull down and towards you to close the landing door until door is fully closed

CAR GATE

- Pull down and towards you to bring the car gate down
- Push the car gate fully closed using the lifting bar or panel recess plate

⚠ WARNING

CRUSHING HAZARD!

DO NOT REACH THROUGH OPENING WHILE DOORS ARE CLOSING.

USE PULL STRAP TO CLOSE DOORS

CLEAR OPENING BEFORE CLOSING DOORS

⚠ CAUTION

TRIPPING HAZARD!

OPEN DOORS FULLY AND ENSURE DOOR SILL IS FLUSH WITH FLOOR.

USE PUSH PLATE TO OPEN DOORS

⚠ WARNING

- Report any missing, damaged or broken pull straps to the facility manager
- Do not tie knots or loops in the pull straps - use original equipment replacements
- Do not attempt to open doors with fork truck - only open doors by hand
- In case of mis-leveling do not use elevator and report to the facility manager
- Do not reach in gap between doors

A17
060342-EN

⚠ WARNING

CRUSHING HAZARD!

Do not reach through opening while doors are closing.

USE PULL STRAP TO CLOSE DOORS

CLEAR OPENING BEFORE CLOSING DOORS

THE PELLE CO.
060021-EN

⚠ CAUTION

TRIPPING HAZARD!

Open doors fully and ensure door sill is flush with floor.

USE PUSH PLATE TO OPEN DOORS

THE PELLE CO.
060026-EN

⚠ CAUTION

STAND CLEAR

DOOR PANEL

FROM ABOVE WILL

ENTER THIS AREA

THE PELLE CO.
060339-EN

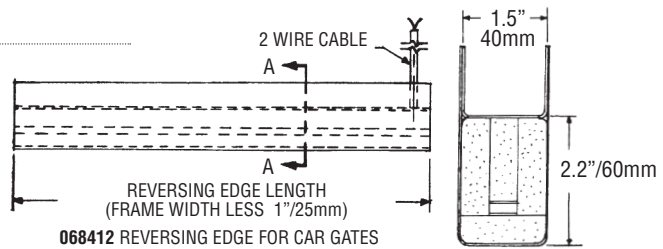
CAR GATE REOPENING DEVICES

REVERSING EDGES

1962 – Present, “Safety Yellow”

Part No. Description

068412	Reversing Edge, NEMA 1/4 – IP10 (Give Length or Job Number)
469501	Reversing Edge, Pneumatic, NEMA 7 / 9 (Give Length or Job Number)
060164	Reversing Edge, NEMA 1/4 – IP10 (Give Length or Job Number)
068440	Cable, 4-Wire Travel Power Cord
068216	Retaining Strips for 068412
469502	Pneumatic Air Switch
468526	Coil Cable - 4-Wire Travel Power Cord



RUBBER ASTRAGALS (Not a reopening device)

Part No. Description

066098	Astragal Flap, Prior to 2001 (Give Length or Job Number)
068216	Retaining Strips for 066098 (Give Length or Job Number)
066096	Astragal Extruded Profile, 2002 - Present (Give Length or Job Number)
068218	Aluminum Channel, Use to mount 066096 (Give Length or Job Number)
80019	Self Tapping Screw

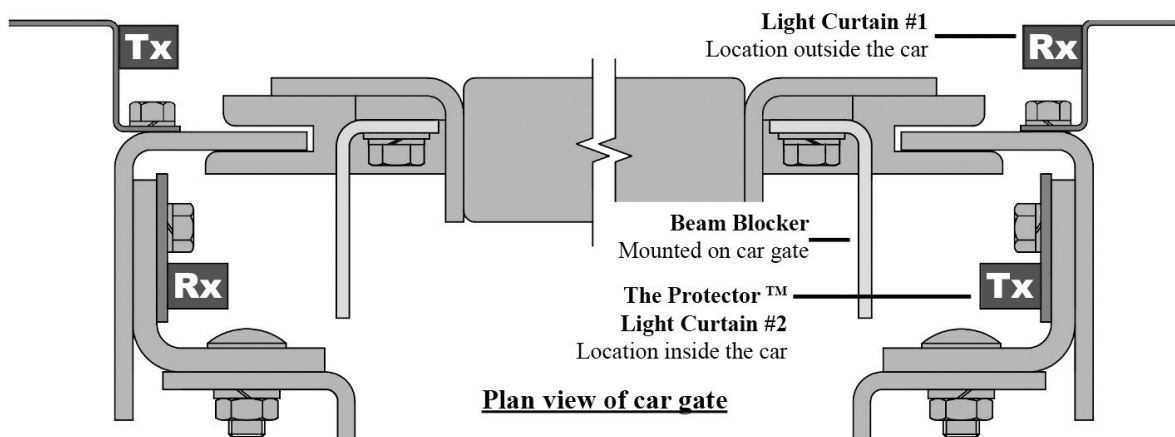
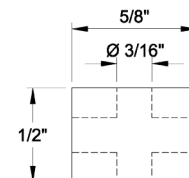
LIGHT CURTAINS — CEDES

Part No. Description

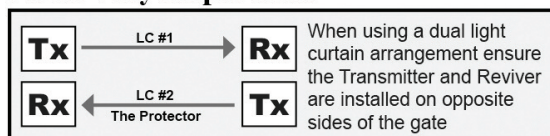
4804	Gridscan Mini Light Curtain IP67
4805	Gridscan Mini Light Curtain IP67
060410	Light Curtain #1 Hardware Kit
060411	Light Curtain #2 Hardware Kit

Range

14 FT (4500 mm)
14-32 FT (4500-10000 mm)



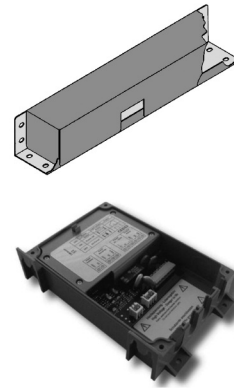
Note: Very Important!



CAR GATE REOPENING DEVICES

POWER SUPPLY UNITS/CONTROLLERS

Part No.	Description
103600	20-256 V AC/DC Controller For 4801
480114	PLC Relay, C/W Plugs, Dual LC
480114M	PLC Relay, C/W Plugs, Dual LC - IP67
480108/M	WFCD Dual PSU
480108	WFCD - PSU & Relay, C/W Plugs, Dual LC
480108/M	WFCD - PSU & Relay, C/W Plugs, Dual LC - IP67



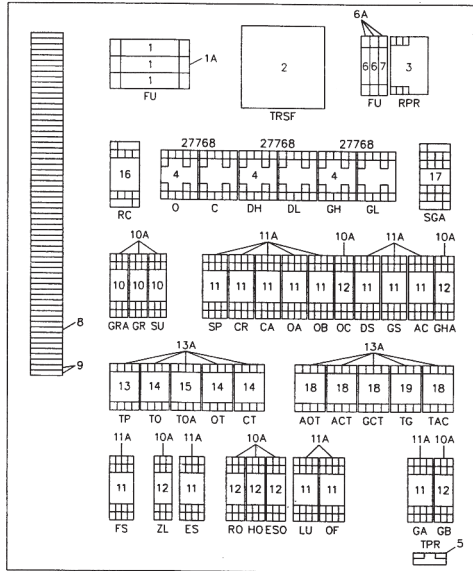
CABLES FOR CEDES LIGHT CURTAINS

Part No.	Description	
460021	Transmitter Cable (White)	16 FT
460022	Receiver Cable (Blue)	16 FT
460023	Receiver Ext Cable (Blue)	10 FT
460024	Transmitter Ext Cable (White)	10 FT
113436	4801 RX Cable, C/W Wago Plug	
106169	Synchronizstion Cable Gridscan Mini	
111821	RX Extension Cable 10m Long	

*To add reopening device to Peelle car gates 1962 to present – See Modernization Guide 312 Section 10 and Light Curtain Kit Guide 315.
To change Simultaneous Operation to Sequence Operation – See Modernization Guide 312 Section 11
Contact Peelle Modernization Department 1-800-787-5020 for help.*

DOOR/GATE CONTROLLERS

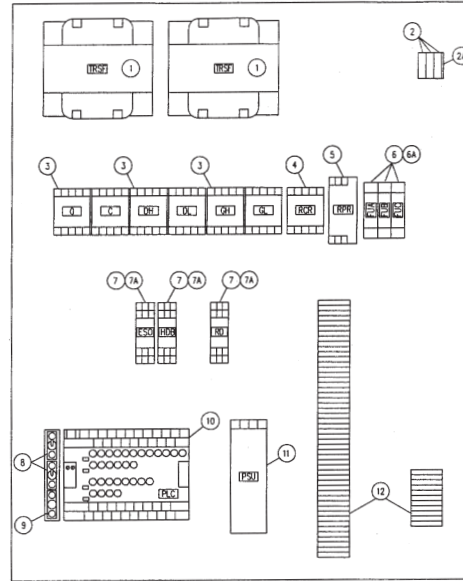
2741 (2000-2001)



1. 075155 10 AMP Fuse
- 1A. 075154 Fuse Holder
2. 277607 Transformer (220/120-24V, 110VA, 50/60Hz)
3. 077632 Reverse Phase Relay (220V, 50/60 Hz)
4. 27768 Reversing Contactor (110V, 50/60Hz)
5. 07629 Reset Button (Normally Closed)
6. 076202 1.5 AMP Fuse
- 6A. 274160 Fuse Holder
7. 277608 2 AMP Fuse
8. 274161 Terminal Block
9. 274162 Terminal Block and Ground
10. 274165 2 Pole Relay (24VAC, 50/60Hz)
- 10A. 274168 2 Pole Socket
11. 274167 4 Pole Relay (120VAC, 50/60Hz)
- 11A. 274169 4 Pole Socket
12. 274166 2 Pole Relay (120VAC, 50/60Hz)
13. 274173 3 Minute Timer (120VAC, 50/60Hz)
- 13A. 274175 2 Pole Timer Socket
14. 274172 30 Second Timer (120VAC, 50/60Hz)
15. 274170 1 Second Timer (120VAC, 50/60Hz), R/C
16. 274163 4 Pole Contractor (120VAC, 50/60Hz)
17. 274164 8 Pole Relay (120VAC, 50/60Hz)
18. 274171 5 Second Timer (120VAC, 50/60Hz)
19. 274174 5 Minute Timer (120VAC, 50/60Hz)

All possible components are listed

2742 (2002 – Present)



1. 274277 – Transformer (400/210V)
1. 274278 – Transformer (480/220V)
1. 274279 – Transformer (600/220V)
2. 076608 – Terminal Block
- 2A. 076607 – Terminal Block End
3. 274265 – Reversing Contactor (3 hp), Retiring Cam
4. 274263 – Contactor (4 Pole, 3hp)
5. 077632 – Reverse Phase Relay
6. 274260 – Fuse Holder
- 6A. 274261 – 8 Amp Fuse
7. 274266 – 2 Pole Relay 24VDC
- 7A. 274168 – 2 Pole Socket
8. 274280 – Toggle Switch
9. 274281 – Push Button
10. 274250 – Programmable Logic Controller (40)
- 10A. 274251 – Programmable Logic Controller (30)
11. 274252 – Power Supply Unit
12. 274161 – Terminal Block

All possible components are listed

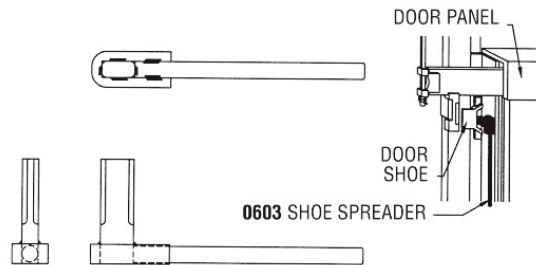
Wireless Controllers

- 27451 Wireless Car Door Controller
- 27452 Wireless Landing Door Controller
- 27465 Aux. Panel For Strobe/Buzzer
- 274511 12VDC Coil Relay 3PDT
- 274512 Relay Socket
- 274325 Transformer, 2 KVA 480/220 V – WFDC

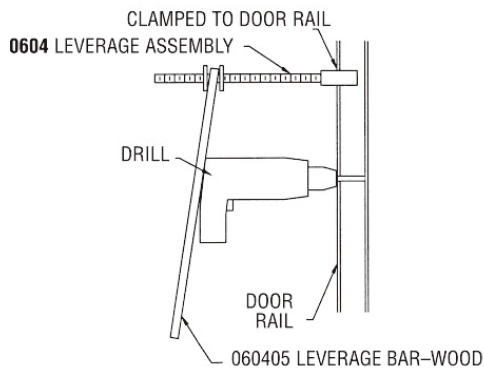
INSTALLATION TOOLS KIT-060040



Part No. **Description**
314 Parts Guide



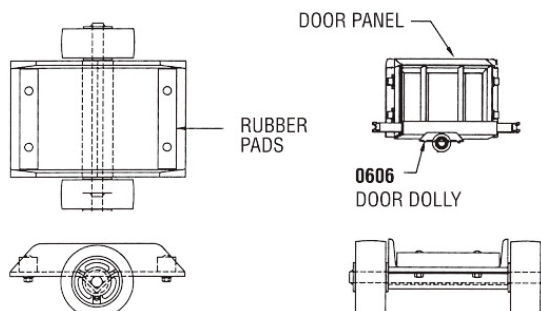
Part No. **Description**
0603 Shoe Spreader/Adjuster for outward adjustment of Peelle Shoes 1930-Present



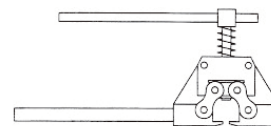
Part No. **Description**
0604 Rail Drilling Leverage Assembly with 060405 Leverage Bar (Drill not included)



Part No. **Description**
060071 (2) Sling, 8 Ft/2M Long
060072 (2) Sling, 10 Ft/2.5M Long
060073 (2) Sling, 12 Ft/3M Long

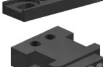


Part No. **Description**
0606 Door Dolly Assembly – for Biparting Doors and car Gates



Part No. **Description**
0608 Chain Pin Extractor for Number 25 through 60 roller chain. For shorting chains.

HSD SPARE PARTS

Part No	Description		
23741	Triangle Latch Key		
510013	Retainer Angle Door Panel		
510015	Gib Assembly		
510020	Traction Roller		
510021	Uptrust Roller Assembly		
510037	Car Gib Spacer		
550029	Bearing Bushing Stud Vane		
550047	Car Door Latch Contact		
550060	Car Door Contact		
550114	Car Door Lock RH		
550115	Car Door Lock LH		
551000	Interlock Beck Assembly LH		
551001	Interlock Beck Assembly RH		
551005	Actuator Interlock Beck		
551023	Door Contact		
551040	Interlock Box Assembly RH.		
551041	Interlock Box Assembly LH.		
551036	Pick Up Roller Beck Interlock		
551042	Pick Up Roller		
552000	Pulley Idler Assembly		
552014	Drive Belt	Sold by the foot	
552025	Gear Box		
552026	HSD Motor		
552027	HSD Controller		
553005	Retainer Angle Narrow 3.5"		
553007	Lock Release		
553018	Lock Release Key		



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